

Work Order ID 98751

Friday, March 22, 2013 9:23:14 AM

98751

ALIKE

Page 1

Item ID: D206-739-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual Disabling

Start Date: 3/22/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/22/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *WMS*Date: *13-3-25* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-739-011CHG002

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00

120

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

13-3-26

13-3-26

1

13/3/26

13-3-26

13-3-26

1

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-739-

011 Location: _____ PPP Rev: _____ Record Key

Numbers For The Following: D3370-041 D3393-

041 _____

DAS
06
9-88

B/3/26

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 13-03-26

MF
13-3-26

Picklist Print

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Work Order ID: 98751
Parent Item: D206-739-011
Parent Item Name: Dual Disabling





Start Date: 3/22/2013

Required Date: 3/22/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 Pedal Lock Assembly	SMP	Manufactured	No			120	Each	0.0000		1			
 Battery Lock Assembly	SMP	Manufactured	No			120	Each	3.0000		1			

98 762

Location

st493

96377

Loc Qty

3

3

Loc Code

96 377

C4208



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Stop *NS2*

Start Date: 3/22/2013 Start Qty: 1.00

1

Required Date: 3/22/2013 Req'd Qty: 1.00

1

Cust Item ID:

Reference:

Customer:

Approvals: Process Plan: *WWT*

Date: *13-3-25* Tooling:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D206-739-011CHG002

C420A

MS 1303-25

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

120

QC

Quality Control

QC4- 100% inspect kits for completeness

0.00

Memo

0.00

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

3.4.2 Connect the plug to the battery terminal in the battery case. Ensure proper engagement.

3.4.3 Latch the door of the battery compartment.

4.0 PARTS LIST

-013	2011	Part Number	Description
	X	D206-739-011	DUAL DISABLING KIT
X		D109-739-013	DUAL DISABLING KIT
	1	D3370-041	TAIL ROTOR PEDAL DISABLING KIT
1		D4593-041	TAIL ROTOR PEDAL DISABLING KIT
	1	D3370-051	* PEDAL LOCK ASSEMBLY
1		D4593-051	* PEDAL LOCK ASSEMBLY
1	1	D3384-041	* CYCLIC SOCK
1	1	HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
2	2	AN960-416	* WASHER
1	1	D3373-5K	** KEY, REPLACEMENT
1	1	D3393-041	BATTERY DISABLING KIT
1	1	D3373-1K	** KEY, REPLACEMENT

* shown for reference only, part is included in D3370-041/D4593-041 assembly above

** shown for reference only, p/n for ordering replacement keys